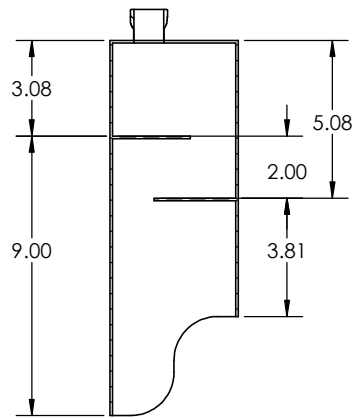


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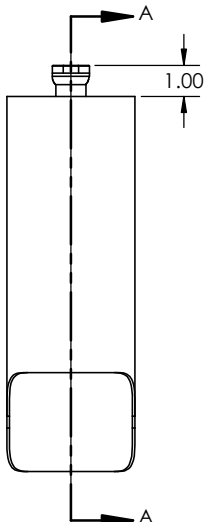
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2

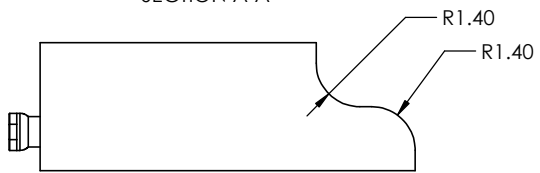
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SECTION A-A

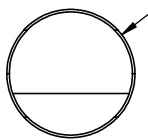


HAMMERED RAISED RIM ALONG OPENING

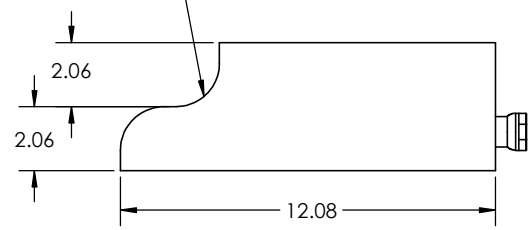


R1.40

R1.40



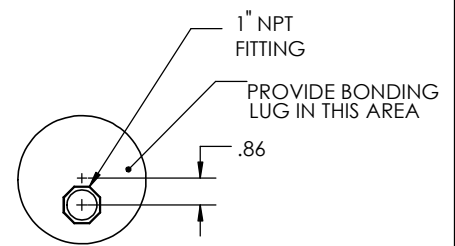
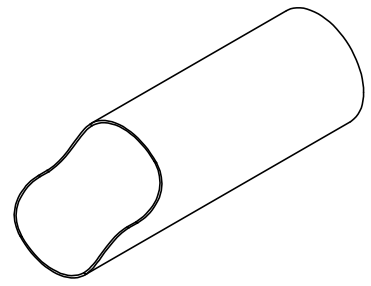
R2.06



2.06

2.06

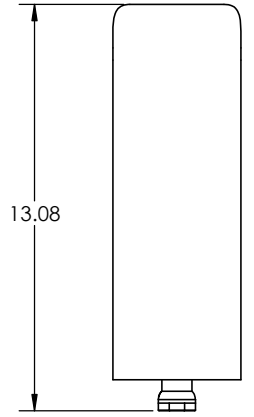
12.08



1" NPT FITTING

PROVIDE BONDING LUG IN THIS AREA

.86



13.08

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	GRAND EFFECTS, INC	
		DIMENSIONS ARE IN INCHES	DRAWN	AG	5/27/16	TITLE: 4 INCH BARREL SCUPPER
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV
		THREE PLACE DECIMAL ±	COMMENTS:			B BS4 A
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:4	WEIGHT: SHEET 1 OF 1
		MATERIAL				
		COPPER				
		FINISH				
		HAMMERED				
NEXT ASSY	USED ON	APPLICATION				
		DO NOT SCALE DRAWING				

4

3

2

1

B

B

A

A